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ErgoPulse impulse tools – fast, reliable and operator friendly

The speed, reliability, and accuracy of ErgoPulse hydraulic impulse nutrunners, combined with the fact that they are comfortable to operate, make them suitable for continuous heavy production. Since there is no metal-to-metal impact in a pulse tool, it provides a softer, more controlled pulse with considerably less vibration and noise than an impact wrench.

A COMPLETE RANGE

ErgoPulse impulse tools are available in straight and pistol grip, shut-off and non shut-off, as well as high- and low pressure versions. The range covers torque from 2–450 Nm.

The ErgoPulse principle – The heart of a pulse tool is the hydraulic pulse unit. Since the pulses are very short, there is almost no reaction force in the handle, only the much lower motor torque is transferred to the operator's hand. In addition, there are less vibrations and noise than with an impact wrench. Combined with good balance and low weight the result is a tool that is very comfortable to operate.

Atlas Copco offer both shut-off and non shut-off tools. The shut-off pulse tools shut off the air supply when the pre-set torque is reached. Operator influence is minimized and the result is increased accuracy and faster tightening. The torque is "sensed" by means of a rotatable inertial mass acting against an adjustable spring. The result is a highly accurate and easily adjustable shut-off system. Non shut-off tools are operator dependent and preferred when the goal is to have a process controlled by the operator.

ERGOPULSE PTI TOOLS

Our newest addition in the ErgoPulse shut-off tool range is the PTI. With the redesigned pulse unit technology DuraPulse® up-time of the tool is increased up to five times. It also offers the highest accuracy of all ErgoPulse tools as it's equipped with a more fine tuned shut-off mechanism. There is no need to choose between Trim and Autotrim function; the Multitrim function enables the use of both in the same tool, thus reducing meanshift on different types of joints.

With growing demands of increased production rate, the new TorqueBoost® technology creates faster torque build

up to reduce time per production unit. As per Atlas Copco standard, this tool is well balanced and created with superior ergonomics for maximum operator comfort in mind. The handle is designed for conventional use, and for use upside down. Available in a torque range from 8–150 Nm (6–110 ft lb) and in both high - and low pressure versions, the ErgoPulse PTI fills the needs of most applications requiring a pulse tool.

ERGOPULSE PTS AND PTX TOOLS

Pulse mechanism – The pulse mechanism of the shut-off tools (including PTI) has pistons for minimum weight and long service life. The design is based on cam-guided pistons and rollers and the pulse cylinder is oil-filled. The moving parts are thus completely immersed in oil, which ensures a long service life.

Twin chamber vane motor – This is designed to give high torque at low speed, which gives the best characteristics for fast, accurate tightening.

TRIM valve – A patented adjustable valve at the air outlet is used to maximize tool accuracy on one type of joint, which could be hard, medium or soft.

AUTOTRIM valve – PTS/PTX-AT tools are equipped with an automatic two-stage trim valve. The tool runs down the screw with reduced free speed. After 1-2 pulses it shifts automatically to full power thus enabling both hard and soft joints to be tightened with excellent results without any adjustments.

The tools are available in both Trim and AutoTrim versions.

ERGOPULSE XS TOOLS

The XS non shut-off tool is the correct choice when the operator needs to control the process. The tools provide high torque, fast, accurate tightening and long service lifetimes.



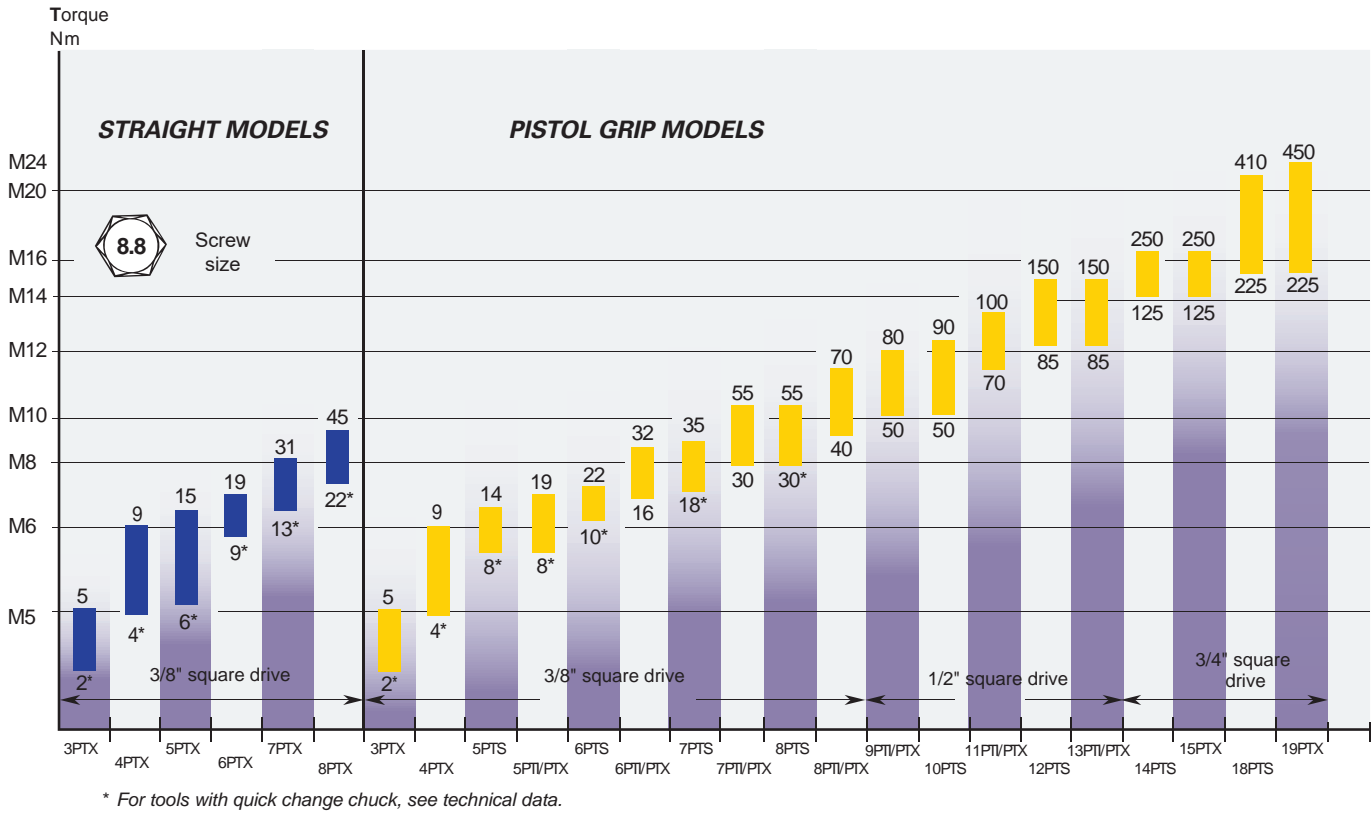
Twin chamber vane motor – This is designed to give high torque at low speed, which provides the best characteristics for fast, reliable and accurate tightening.

Double or triple bladed pulse mechanisms – The tools are equipped with pulse units with two or three blades. They employ the Atlas Copco patented cam-guided design to push out the blades, giving very high reliability. The pulse units have a high power-to-weight ratio, making the tools very powerful for their size. Torque is adjusted by regulating an artificial leak in the hydraulic circuit.

Selection Guide

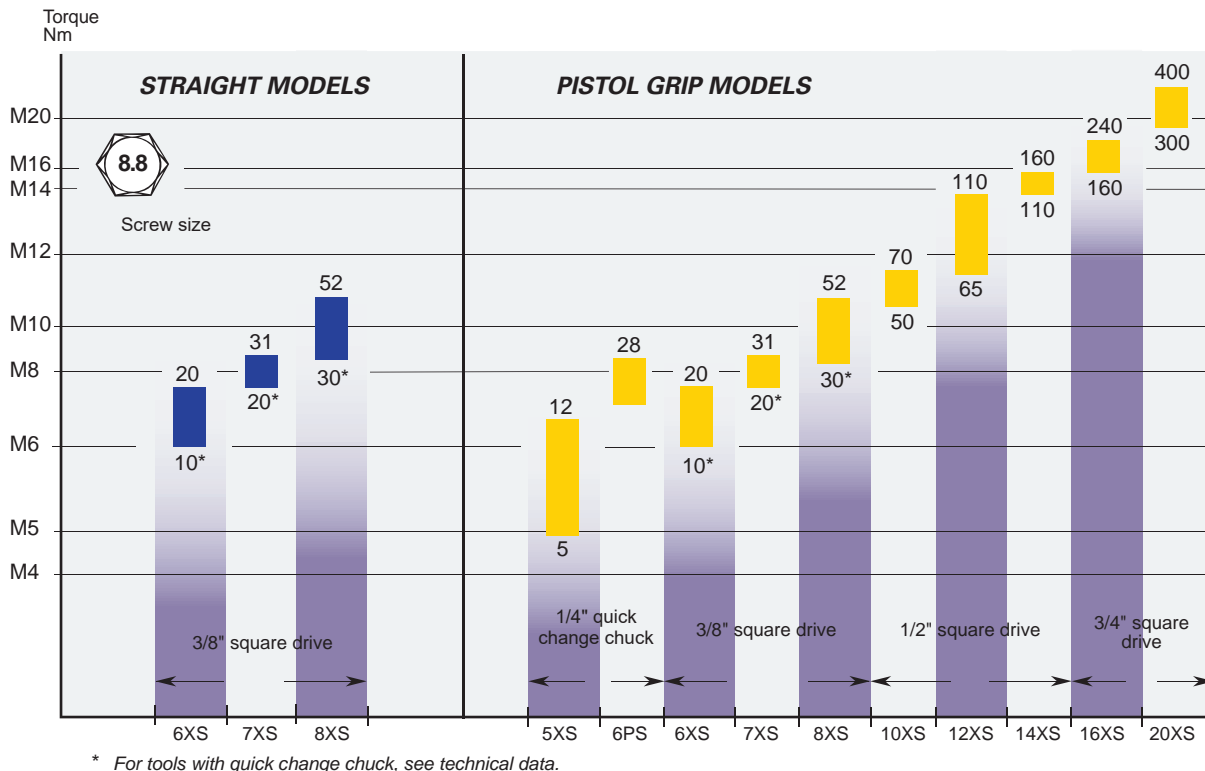
EP PTI/PTS/PTX SHUT-OFF MODELS

The ErgoPulse PTI, PTS and PTX tools can be adjusted within a wide torque range by simply setting the spring force that counteracts the inertia body. Torque should preferably be checked with a hand torque wrench. Electronic monitoring with an in-line transducer is possible but should be verified with a manual hand torque wrench to avoid measuring errors due to the extremely short pulse sequence.



EP XS/PS NON SHUT-OFF MODELS

The size of tool is determined on the basis of torque and/or bolt dimension. Torque should preferably be checked with a hand torque wrench. Electronic monitoring with an in-line transducer is possible but should be verified with a manual hand torque wrench to avoid measuring errors due to the extremely short pulse sequence.



EP PTI MODELS

The unique design of the ErgoPulse PTI shut-off hydraulic impulse tools brings pulse tool performance up to a level never experienced before.

PTI is our new generation of pulse tools offering superior uptime, ergonomics and productivity.

- TorqueBoost® for faster tightenings.
- MultiTrim® function integrated in tool.
- DuraPulse® technology allows for up to 5 times longer use before maintenance is required.
- Separate RE-port integrated in all tool models.
- High level of durability.
- Well balanced with superior ergonomics.
- New handle shape enabling tool use upside down.
- High speed, short cycle times.
- High power-to-weight ratio.
- No reaction forces.
- Low noise levels.
- Lubrication free.



EP8PTI HR13-MT



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Model	Bolt size mm	Square drive in	Torque range ^a		Free speed ^b r/min	Weight		Length mm	CS distance mm	Air consumption under load		Rec. hose size mm	Air inlet thread in	Ordering No.
			Nm	ft lb		kg	lb			l/s	cfm			
High pressure models^c														
EP5PTI19 HR10-MT	M6	3/8	8-19	6-14	7300	0.9	2	168	23	6.5	14	8	1/4	8431 0381 30
EP6PTI32 HR10-MT	M6-M8	3/8	16-32	12-23	8700	0.9	2	168	23	6	13	8	1/4	8431 0381 40
EP7PTI55 HR10-MT	M8-M10	3/8	30-55	22-40	6500	1.2	2.5	179	27	10	21	10	1/4	8431 0381 50
EP8PTI70 HR10-MT	M10	3/8	40-70	29-51	6500	1.3	2.8	179	27	10	21	10	1/4	8431 0381 55
EP9PTI80 HR13-MT	M10	1/2	50-80	37-59	5200	1.5	3.3	191	31	13	28	10	1/4	8431 0381 60
EP11PTI100 HR13-MT	M12	1/2	70-100	52-74	4200	1.7	3.7	201	31	14	30	10	1/4	8431 0381 65
EP13PTI150 HR13-MT	M12-M14	1/2	85-150	63-110	4500	2.3	5	201	36	15	32	13	3/8	8431 0381 70
Low pressure models^d														
EP5PTI15 HR10-MT-L	M5	3/8	7-15	5-11	6900	0.9	2	168	23	6.3	13	8	1/4	8431 0382 30
EP6PTI25 HR10-MT-L	M6	3/8	13-25	9-18	7400	0.9	2	168	23	6	13	8	1/4	8431 0382 40
EP7PTI35 HR10-MT-L	M6	3/8	23-35	17-26	5600	1.2	2.5	179	27	9	19	10	1/4	8431 0382 50
EP8PTI45 HR10-MT-L	M6-M8	3/8	33-45	24-33	5700	1.3	2.8	179	27	8	17	10	1/4	8431 0382 55
EP9PTI65 HR13-MT-L	M10	1/2	43-65	32-48	4500	1.5	3.3	191	31	9.5	20	10	1/4	8431 0382 60
EP11PTI80 HR13-MT-L	M10-M12	1/2	50-80	37-59	3600	1.7	3.7	201	31	13	28	10	1/4	8431 0382 65
EP13PTI110 HR13-MT-L	M12-M14	1/2	63-110	46-81	3600	2.3	5	201	36	16	34	13	3/8	8431 0382 70

^a To be used as a guide only, final torque depends on type of joint, accessories used and air pressure.

^b In full speed mode.

^d Air pressure 4 bar / 58 psi.

^c Air pressure 6.3 bar / 91 psi.

NOTE: Protective cover is included for every tool.

EP PTX MODELS

In ErgoPulse shut-off tools the air supply is shut off as soon as the pre-set torque has been reached, minimizing operator influence. The result is increased accuracy and faster tightening.

- High reliability.
- Consistent torque over time, low mean-shift.
- High level of durability.
- High speed, short cycle times.
- One-handed operation.
- High power-to-weight ratio.
- No springs to wear out.
- No wear on key parts.
- High precision components.
- No reaction forces.
- Light, well-balanced tools.
- Low noise levels.
- Lubrication free.



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Model	Bolt size mm	Square drive in	Torque range ^a		Free speed r/min	Weight		Length mm	CS distance mm	Air consumption under load		Rec. hose size mm	Air inlet thread in	Ordering No.	
			Nm	ft lb		kg	lb			l/s	cfm				
TRIM-RE															
EP3PTX5 HR42-RE	M4-M5	1/4 ^b	2-5	1.6-4	5000 ^c	0.8	1.7	154	21	4	9	8	1/4	8431 0375 51	
EP4PTX9 HR10-RE	M5	3/8	4-9	3-7	3400 ^c	0.9	1.9	164	22	4	9	8	1/4	8431 0375 54	
EP4PTX9 HR42-RE	M5	1/4 ^b	4-9	3-7	3400 ^c	0.9	1.9	164	22	4	9	8	1/4	8431 0375 50	
EP5PTX17 HR42-RE	M6	1/4 ^b	7-17	5-13	7000 ^c	0.9	1.9	164	22	7	15	8	1/4	8431 0375 00	
EP5PTX19 HR10-RE	M6	3/8	8-19	6-14	7000 ^c	0.9	1.9	164	22	7	15	8	1/4	8431 0375 04	
EP6PTX28 HR42-RE	M6-M8	1/4 ^b	15-28	11-18	8500 ^c	0.9	1.9	164	22	7	15	8	1/4	8431 0375 10	
EP6PTX32 HR10-RE	M6-M8	3/8	16-32	12-23	8500 ^c	0.9	1.9	164	22	7	15	8	1/4	8431 0375 20	
EP7PTX55 HR10-RE	M8-M10	3/8	30-55	22-40	7200 ^c	1.2	2.5	176	25	9	19	10	1/4	8431 0375 30	
EP8PTX70 HR10-RE	M10	3/8	40-70	29-51	6900 ^c	1.2	2.5	176	25	9	19	10	1/4	8431 0375 60	
EP9PTX80 HR13-RE	M10	1/2	50-80	37-59	5200 ^c	1.5	3.3	188	29	11	23	10	1/4	8431 0375 40	
EP11PTX110 HR13-RE	M12	1/2	70-110	51-81	5100 ^c	1.7	3.8	196	29	12	25	10	1/4	8431 0376 50	
EP13PTX150 HR13-RE	M12-M14	1/2	85-150	63-110	5300 ^c	2.3	5.1	197	33.5	15	32	13	3/8	8431 0376 60	
EP15PTX250 HR20-RE	M12-M16	3/4	125-250	92-184	4300 ^c	3.1	6.8	216	36.5	21	45	13	3/8	8431 0376 70	
EP19PTX450 HR20-RE	M16-M20	3/4	225-450	166-332	3300 ^c	4.2	9.2	221	44	23	49	13	3/8	8431 0376 80	
Trim-RE Low pressure models^d															
EP5PTX HR10-RE-L	M5	3/8	7-15	5-11	5900	0.9	2.0	164	22	4	9	8	1/4	8431 0379 04	
EP5PTX HR42-RE-L	M4-M5	1/4 ^b	6-13	4-10	5900	0.8	1.8	154	21	4	9	8	1/4	8431 0379 00	
EP6PTX HR10-RE-L	M6	3/8	13-25	9-18	7900	0.9	2.0	164	22	7	15	8	1/4	8431 0379 20	
EP6PTX HR42-RE-L	M5	1/4 ^b	11-22	8-16	7900	0.9	2.0	164	22	4	9	8	1/4	8431 0379 10	
EP7PTX HR10-RE-L	M6	3/8	23-35	17-26	6200	0.9	2.0	164	22	7	15	10	1/4	8431 0379 30	
EP8PTX HR10-RE-L	M6-M8	3/8	33-45	24-33	6300	0.9	2.0	164	22	7	15	10	1/4	8431 0379 60	
AutoTrim															
EP3PTX5 HR42-AT	M4-M5	1/4 ^b	2-5	1.6-4	4500 ^c	0.8	1.8	154	21	4	9	8	1/4	8431 0375 53	
EP4PTX9 HR10-AT	M5	3/8	4-9	3-7	3300 ^c	0.9	2.0	164	22	4	9	8	1/4	8431 0375 56	
EP4PTX9 HR42-AT	M5	1/4 ^b	4-9	3-7	3300 ^c	0.9	2.0	164	22	4	9	8	1/4	8431 0375 52	
EP5PTX17 HR42-AT	M6	1/4 ^b	7-17	5-13	5400 ^c	0.9	2.0	164	22	7	15	8	1/4	8431 0375 02	
EP5PTX19 HR10-AT	M6	3/8	8-19	6-14	5400 ^c	0.9	2.0	164	22	7	15	8	1/4	8431 0375 06	
EP6PTX28 HR42-AT	M6-M8	1/4 ^b	15-28	11-18	8500 ^c	0.9	2.0	164	22	7	15	8	1/4	8431 0375 12	
EP6PTX32 HR10-AT	M6-M8	3/8	16-32	12-23	8500 ^c	0.9	2.0	164	22	7	15	8	1/4	8431 0375 22	
EP7PTX55 HR10-AT	M8-M10	3/8	30-55	22-40	6900 ^c	1.2	2.5	176	25	9	19	10	1/4	8431 0375 32	
EP8PTX70 HR10-AT	M10	3/8	40-70	29-51	6900 ^c	1.2	2.5	176	25	9	19	10	1/4	8431 0375 62	
EP9PTX80 HR13-AT	M10	1/2	50-80	37-59	5100 ^c	1.5	3.4	188	29	11	23	10	1/4	8431 0375 42	
EP11PTX110 HR13-AT	M12	1/2	70-110	51-81	5100 ^c	1.7	3.8	196	29	12	25	10	1/4	8431 0376 52	
EP13PTX150 HR13-AT	M12-M14	1/2	85-150	63-110	5300 ^c	2.3	5.0	197	33.5	15	32	13	3/8	8431 0376 62	
EP15PTX250 HR20-AT	M12-M16	3/4	125-250	92-184	4200 ^c	3.1	6.8	216	36.5	21	45	13	3/8	8431 0376 72	
EP19PTX450 HR20-AT	M16-M20	3/4	225-450	166-332	3300 ^c	4.2	9.2	221	44	23	49	13	3/8	8431 0376 82	
AutoTrim Low pressure models^d															
EP5PTX HR10-AT-L	M5	3/8	7-15	5-11	5900	0.9	2.0	164	22	4	9	8	1/4	8431 0379 06	
EP5PTX HR42-AT-L	M4-M5	1/4 ^b	6-13	4-10	5900	0.8	1.8	154	21	4	9	8	1/4	8431 0379 02	
EP6PTX HR10-AT-L	M6	3/8	13-25	9-18	7900	0.9	2.0	164	22	7	15	8	1/4	8431 0379 22	
EP6PTX HR42-AT-L	M5	1/4 ^b	11-22	8-16	7900	0.9	2.0	164	22	4	9	8	1/4	8431 0379 12	
EP7PTX HR10-AT-L	M6	3/8	23-35	17-26	6200	0.9	2.0	164	22	7	15	10	1/4	8431 0379 32	
EP8PTX HR10-AT-L	M6-M8	3/8	33-45	24-33	6300	0.9	2.0	164	22	7	15	10	1/4	8431 0379 62	

^a To be used as a guide only, final torque depends on type of joint, accessories used and air pressure. ^b Female hexagon drive. Quick change chuck. ^c Air pressure 4 bar / 58 psi. ^d In full speed mode.

EP PTS MODELS

ErgoPulse PTS is the reliable and powerful workhorse and offers the same shut-off mechanism as the peak performer PTI. All PTS models can also be used as lubrication free, just like other ErgoPulse tools.



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EP10PTS



EP12PTS

Model	Bolt size mm	Square drive in	Torque range ^a		Free speed r/min	Weight		Length mm	CS distance mm	Air consumption under load		Rec. hose size mm	Air inlet thread in	Ordering No.
			Nm	ft lb		kg	lb			l/s	cfm			
TRIM-RE														
EP5PTS12 HR42-RE	M5-M6	1/4 ^b	6-12	4-9	5400 ^c	1.0	2.2	196	21	6.5	14	8	1/4	8431 0374 05
EP5PTS14 HR10-RE	M5-M6	3/8	8-14	6-10	5400 ^c	1.0	2.2	191	21	6.5	14	8	1/4	8431 0374 00
EP6PTS22 HR10-RE	M6	3/8	10-22	7-16	7300 ^c	1.0	2.2	191	21	7	15	8	1/4	8431 0374 20
EP6PTS20 HR42-RE	M6	1/4 ^b	8-20	6-15	7300 ^c	1.0	2.2	196	21	7	15	8	1/4	8431 0374 15
TRIM-RE with balanced grip														
EP7PTS30 HR42-RE	M8	1/4 ^b	16-31	12-23	5700 ^c	1.4	3.0	175	26	8	17	10	1/4	8431 0374 35
EP7PTS35 HR10-RE	M8	3/8	18-35	13-26	5700 ^c	1.4	3.0	176	26	8	17	10	1/4	8431 0374 40
EP8PTS40 HR42-RE	M8	1/4 ^b	22-40	16-29	7300 ^c	1.4	3.0	175	26	9	19	10	1/4	8431 0374 55
EP8PTS55 HR10-RE	M8-M10	3/8	30-55	22-40	7300 ^c	1.4	3.0	176	26	9	19	10	1/4	8431 0374 60
EP10PTS90 HR13-RE	M10-M12	1/2	50-90	37-66	5200 ^c	1.8	4.0	193	29	11	23	10	1/4	8431 0374 80
EP12PTS150 HR13-RE	M12-M14	1/2	85-150	63-110	4200 ^c	2.5	5.5	201	34	13	27	13	3/8	8431 0374 90
EP14PTS250 HR20-RE	M12-M16	3/4	125-250	92-185	4000 ^c	3.3	7.2	216	37	20	42	13	3/8	8431 0374 95
EP18PTS410 HR20-RE	M16-M20	3/4	225-410	166-302	3000 ^c	4.3	9.5	202	42	22	46	13	3/8	8431 0374 98
AutoTrim														
EP6PTS20 HR42-AT	M6	1/4 ^b	8-20	6-15	6300 ^d	1.0	2.2	196	21	7	15	8	1/4	8431 0374 16
EP6PTS22 HR10-AT	M6	3/8	10-22	7-16	6300 ^d	1.0	2.2	191	21	7	15	8	1/4	8431 0374 21
AutoTrim with balanced grip														
EP7PTS30 HR42-AT	M8	1/4 ^b	16-31	12-23	5400 ^d	1.4	3.0	175	26	8	17	10	1/4	8431 0374 37
EP7PTS35 HR10-AT	M8	3/8	18-35	13-26	5400 ^d	1.4	3.0	176	26	8	17	10	1/4	8431 0374 42
EP8PTS40 HR42-AT	M8	1/4 ^b	22-40	16-29	6900 ^d	1.4	3.0	175	26	9	19	10	1/4	8431 0374 57
EP8PTS55 HR10-AT	M8-10	3/8	30-55	22-40	6900 ^d	1.4	3.0	176	26	9	19	10	1/4	8431 0374 62
EP10PTS90 HR13-AT	M10-12	1/2	50-90	37-66	4900 ^d	1.8	4.0	193	29	11	23	10	1/4	8431 0374 82
EP12PTS150 HR13-AT	M12-14	1/2	85-150	63-110	4100 ^d	2.5	5.5	201	34	13	27	13	3/8	8431 0374 92
EP14PTS250 HR20-AT	M12-16	3/4	125-250	92-185	3900 ^d	3.3	7.2	216	37	20	42	13	3/8	8431 0374 97
EP18PTS410 HR20-AT	M16-20	3/4	225-410	166-332	2900 ^d	4.3	9.5	202	42	22	46	13	3/8	8431 0374 99

^a To be used as a guide only, final torque depends on type of joint, accessories used and air pressure.

^b Female hexagon drive. Quick change chuck.

^d In full speed mode.

^c With TRIM valve fully open.

EP XS MODELS

In ErgoPulse non shut-off tools the tool produces pulses until the operator releases the trigger. Preferred in applications where it is an advantage for the operator to be able to control the process by shutting off the tool manually.

- High reliability and durability.
- High speed, short cycle times.
- One-handed operation.
- High power-to-weight ratio.
- No springs to wear out.
- High precision components.
- No reaction forces.
- Light, well-balanced tools.
- Low noise levels.
- Lubrication free.



Model	Bolt size mm	Square drive in	Torque range ^a		Free speed r/min	Weight		Length mm	CS distance mm	Air consumption under load		Rec. hose size mm	Air inlet thread in	Ordering No.
			Nm	ft lb		kg	lb			l/s	cfm			
EP6PS HR10	M8	3/8	~30	~22	8000	0.8	1.8	150	21	9	19	10	1/4	8431 0368 21
EP6PS HR42	M8	1/4 ^b	~28	~21	8000	0.8	1.8	148	21	9	19	10	1/4	8431 0368 22
EP8PS HR10	M8-M10	3/8	~65	~48	8000	1.0	2.2	158	23	9	19	10	1/4	8431 0368 24
EP5XS HR42	M5-M6	1/4 ^b	5-12	4-9	8500	0.8	1.8	165	21	9	19	8	1/4	8431 0372 30
EP6XS HR42	M6	1/4 ^b	9-19	6-14	8000	0.8	1.8	150	22	8	17	8	1/4	8431 0372 23
EP6XS HR10	M6	3/8	10-20	7-15	8000	0.8	1.8	152	22	8	17	8	1/4	8431 0372 20
EP7XS HR42	M8	1/4 ^b	17-28	13-21	9000	0.8	1.8	150	22	8	17	8	1/4	8431 0372 10
EP7XS HR10	M8	3/8	20-31	15-23	9000	0.8	1.8	152	22	8	17	8	1/4	8431 0372 00
EP8XS HRX42	M8	1/4 ^b	22-40	16-29	7000	1.0	2.2	172	23	9	19	10	1/4	8431 0369 16
EP8XS HRX10	M8-M10	3/8	30-52	22-38	7000	1.0	2.2	174	23	9	19	10	1/4	8431 0369 09
EP10XS HR13	M10	1/2	50-70	37-52	6000	1.3	2.9	168	26	11	23	10	1/4	8431 0369 40
EP12XS HR13	M12	1/2	65-110	48-81	4500	1.6	3.5	178	29	12	25	10	1/4	8431 0371 00
EP14XS HR13	M14	1/2	110-160	81-118	3500	2.4	5.3	188	34	14	30	13	3/8	8431 0371 50
EP16XS HR20	M16	3/4	160-240	118-177	2800	3.3	7.3	205	37	15	32	13	3/8	8431 0371 55
EP20XS HR20	M20	3/4	300-400	221-295	3700	5.1	11.2	240	43	16	34	13	3/8	8431 0371 60

^a To be used as a guide only, final torque depends on type of joint, accessories used and air pressure.

^b Female hexagon drive. Quick change chuck.

^c Torque is adjusted by regulating the air pressure.

EP PTX MODELS

In ErgoPulse shut-off tools the air supply is shut off as soon as the pre-set torque has been reached, minimizing operator influence. The result is increased accuracy and faster tightening.

- High reliability.
- Consistent torque over time.
- High level of durability.
- High speed, short cycle times.
- One-handed operation.
- High power-to-weight ratio.
- No springs to wear out.
- High precision components.
- No reaction forces.
- Low noise levels.
- Lubrication free.



EP4/5/6PTX SR-AT

Model	Bolt size mm	Square drive in	Torque range ^a		Free speed r/min	Weight		Length mm	CS distance mm	Air consumption under load		Rec. hose size mm	Air inlet thread in	Ordering No.
			Nm	ft lb		kg	lb			l/s	cfm			
TRIM														
EP3PTX5 SR42	M4-M5	1/4 ^b	2-5	1.6-4	4500 ^d	0.7	1.6	202	21	4	9	8	1/4	8431 0376 01
EP4PTX9 SR10	M5	3/8	4-9	3-7	3400 ^d	0.9	2.0	207	21	4	9	8	1/4	8431 0376 04
EP4PTX9 SR42	M5	1/4 ^b	4-9	3-7	3400 ^d	0.9	2.0	207	21	4	9	8	1/4	8431 0376 00
EP5PTX14 SR42	M6	1/4 ^b	7-14	5-10	5300 ^d	0.9	2.0	207	21	7	15	8	1/4	8431 0376 10
EP5PTX15 SR10	M6	3/8	9-15	7-11	5300 ^d	0.9	2.0	207	21	7	15	8	1/4	8431 0376 14
EP6PTX18 SR42	M6	1/4 ^b	9-18	7-13	6800 ^d	0.9	2.0	207	21	7	15	8	1/4	8431 0376 20
EP6PTX19 SR10	M6	3/8	10-19	7-14	6800 ^d	0.9	2.0	207	21	7	15	8	1/4	8431 0376 24
EP7PTX28 SR42	M6-M8	1/4 ^b	17-28	13-18	4300 ^d	1.2	2.5	235	25	8	17	10	1/4	8431 0376 30
EP7PTX31 SR10	M6-M8	3/8	18-31	13-23	4300 ^d	1.2	2.5	235	25	8	17	10	1/4	8431 0376 34
EP8PTX45 SR10	M8	3/8	24-45	18-33	5500 ^d	1.2	2.5	235	25	9	19	10	1/4	8431 0376 40
EP8PTX38 SR42	M8	1/4 ^b	22-38	16-28	5500 ^d	1.2	2.5	235	25	9	19	10	1/4	8431 0376 44
AutoTrim														
EP3PTX5 SR42-AT	M4-M5	1/4 ^b	2-5	1.6-4	4500 ^c	0.8	1.7	262	21	4	9	8	1/4	8431 0376 03
EP4PTX9 SR10-AT	M5	3/8	4-9	3-7	3300 ^c	0.9	2.0	267	21	4	9	8	1/4	8431 0376 06
EP4PTX9 SR42-AT	M5	1/4 ^b	4-9	3-7	3300 ^c	0.9	2.0	267	21	4	9	8	1/4	8431 0376 02
EP5PTX15 SR10-AT	M6	3/8	9-15	7-11	4800 ^c	0.9	2.0	267	21	7	15	8	1/4	8431 0376 16
EP5PTX14 SR42-AT	M6	1/4 ^b	7-14	5-10	4800 ^c	0.9	2.0	267	21	7	15	8	1/4	8431 0376 12
EP6PTX18 SR42-AT	M6	1/4 ^b	9-18	7-13	6700 ^c	0.9	2.0	267	21	7	15	8	1/4	8431 0376 22
EP6PTX19 SR10-AT	M6	3/8	10-19	7-14	6700 ^c	0.9	2.0	267	21	7	15	8	1/4	8431 0376 26
EP7PTX28 SR42-AT	M6-M8	1/4 ^b	17-28	13-18	4300 ^c	1.2	2.5	295	25	7	15	10	1/4	8431 0376 32
EP7PTX31 SR10-AT	M6-M8	3/8	18-31	13-23	4300 ^c	1.2	2.5	295	25	7	15	10	1/4	8431 0376 36
EP8PTX38 SR42-AT	M8	1/4 ^b	22-38	16-28	5900 ^c	1.2	2.5	295	25	9	19	10	1/4	8431 0376 46
EP8PTX45 SR10-AT	M8	3/8	24-45	18-33	5900 ^c	1.2	2.5	295	25	9	19	10	1/4	8431 0376 42
AutoTrim Low pressure models^e														
EP5PTX SR10-AT-L	M5	3/8	8-13	6-10	4800	0.9	2.0	267	21	4	9	8	1/4	8431 0368 01
EP5PTX SR42-AT-L	M4-M5	1/4 ^b	7-12	5-9	4800	0.7	1.6	267	21	4	9	8	1/4	8431 0368 03
EP6PTX SR10-AT-L	M6	3/8	10-17	7-13	6300	0.9	2.0	267	21	7	15	8	1/4	8431 0368 09
EP6PTX SR42-AT-L	M5	1/4 ^b	9-16	6-12	6300	0.9	2.0	267	21	4	9	8	1/4	8431 0368 15
EP7PTX SR10-AT-L	M6	3/8	16-22	12-16	4000	0.9	2.0	295	21	7	15	8	1/4	8431 0368 35
EP7PTX SR42-AT-L	M6	1/4 ^b	15-21	11-15	4000	0.9	2.0	295	21	7	15	8	1/4	8431 0368 46
EP8PTX SR10-AT-L	M6-M8	3/8	21-32	15-24	5300	1.2	2.5	295	25	8	17	10	1/4	8431 0367 83

^a To be used as a guide only, final torque depends on type of joint, accessories used and air pressure.

^d With TRIM valve fully open.

^e Air pressure 4 bar / 58 psi.

^b Female hexagon drive. Quick change chuck.

^c In full speed mode.

XS MODELS

In ErgoPulse non shut-off tools the tool produces pulses until the operator releases the trigger. Preferred in applications where it is an advantage for the operator to be able to control the process by shutting off the tool manually.

- High reliability and durability.
- High speed, short cycle times.
- One-handed operation.
- High power-to-weight ratio.
- No springs to wear out.
- No wear on key parts.
- High precision components.
- No reaction forces.
- Light, well-balanced tools.
- Low noise levels.
- Lubrication free.



EP6XS SR

Model	Bolt size mm	Square drive in	Torque range ^a		Free speed r/min	Weight		Length mm	CS distance mm	Air consumption under load		Rec. hose size mm	Air inlet thread in	Ordering No.
			Nm	ft lb		kg	lb			l/s	cfm			
EP6XS SR10	M6	3/8	10-20	7-15	8000	0.7	1.5	221	22	8	17	8	1/4	8431 0372 25
EP6XS SR42	M6	1/4 ^b	9-19	6-14	8000	0.7	1.5	219	22	8	17	8	1/4	8431 0372 27
EP7XS SR10	M8	3/8	20-31	15-23	10000	0.7	1.5	221	22	8	17	8	1/4	8431 0372 05
EP7XS SR42	M8	1/4 ^b	17-28	13-21	10000	0.7	1.5	219	22	8	17	8	1/4	8431 0372 15
EP8XS SR10	M8-M10	3/8	30-52	22-38	8000	0.9	2.0	244	24	9	19	8	1/4	8431 0369 20
EP8XS SR42	M8	1/4 ^b	22-40	16-29	8000	0.9	2.0	242	24	9	19	8	1/4	8431 0369 30

^a To be used as a guide only, final torque depends on type of joint, accessories used and air pressure.

^b Female hexagon drive. Quick change chuck.

Productivity Kits

Model	Max air flow	Hose, 5 m	Coupling	Lubrication	Ordering No.
For small impacts and pulse tools with 1/4" BSP air inlet					
MIDI Optimizer F/RD EP EQ08-C08	9 l/s	Cablair 8 mm	ErgoQIC 08	Yes	8202 0850 35
For 1/2" impact wrenches and pulse tools with 3/8" BSP air inlet					
MIDI Optimizer F/RD EQ08-C10	16 l/s	Cablair 10 mm	ErgoQIC 08	Yes	8202 0850 36
For 1/2" impact wrenches and pulse tools with 1/4" BSP air inlet					
MIDI Optimizer F/RD EQ08-C10	16 l/s	Cablair 10 mm	ErgoQIC 08	Yes	8202 0850 37
MIDI Optimizer F/RD EQ10-R10	16 l/s	Rubber 10 mm	ErgoQIC 10	Yes	8202 0850 38
For impact wrenches and pulse tools with 3/8" BSP air inlet					
MIDI Optimizer F/RD EQ10-C13	23 l/s	Cablair 13 mm	ErgoQIC 10	Yes	8202 0850 39
For impact wrenches and pulse tools with 1/2" BSP air inlet					
MIDI Optimizer F/RD EQ10-T13	35 l/s	Turbo 13 mm	ErgoQIC 10	Yes	8202 0850 41

Optional Accessories

GUIDED EXTENSIONS

Available for	Square drive in	Dia. of outgoing spindle mm	Length mm	Marking	Ordering No.
6-8XS,	3/8	13	75	10-13-75	4023 3600 02
4-8PTI/PTS/PTX	3/8	13	100	10-13-100	4023 3600 01
	3/8	13	150	10-13-150	4023 3601 01
	3/8	13	200	10-13-200	4023 3611 01
	3/8	13	250	10-13-250	4023 3612 01
	3/8	13	300	10-13-300	4023 3613 01
10C, 10-12XS	1/2	16	75	13-16-75	4023 3602 02
	1/2	16	100	13-16-100	4023 3602 01
	1/2	16	150	13-16-150	4023 3603 01
	1/2	16	200	13-16-200	4023 3604 01
	1/2	16	250	13-16-250	4023 3614 01
	1/2	16	300	13-16-300	4023 3615 01
14XS, 9-13PTI/PTX, 10-12PT/PTS	1/2	18	75	13-18-75	4023 3605 02
	1/2	18	100	13-18-100	4023 3605 01
	1/2	18	150	13-18-150	4023 3606 01
	1/2	18	200	13-18-200	4023 3607 01
	1/2	18	250	13-18-250	4023 3616 01
	1/2	18	300	13-18-300	4023 3617 01
16XS/20XS, 14PTS/18PTS, 15PTX/19PTX	3/4	25	100	20-25-100	4023 3608 01
	3/4	25	150	20-25-150	4023 3609 01
	3/4	25	200	20-25-200	4023 3610 01
	3/4	25	250	20-25-250	4023 3618 01
	3/4	25	300	20-25-300	4023 3619 01



Guided extensions

GUIDED SOCKETS

Available for	Square in	Width across mm/in	Diameter of outgoing mm	Marking	Ordering No.
Metric sockets					
6-8XS,	3/8	10	13	10-13	4026 4210 00
4-8PTI/PTS/PTX	3/8	13	13	13-13	4026 4213 00
	3/8	16	13	16-13	4026 4216 00
	3/8	17	13	17-13	4026 4217 00
	3/8	18	13	18-13	4026 4218 00
	3/8	19	13	19-13	4026 4219 00
14XS, 9-13PTI/PTX, 10-12PT/PTS	1/2	13	18	13-18	4026 4313 00
	1/2	16	18	16-18	4026 4316 00
	1/2	17	18	17-18	4026 4317 00
	1/2	18	18	18-18	4026 4318 00
	1/2	19	18	19-18	4026 4319 00
	1/2	24	18	24-18	4026 4324 00
16XS/20XS, 14PTS/18PTS, 15PTX/19PTX	3/4	18	25	18-25	4026 4418 00
	3/4	24	25	24-25	4026 4424 00
	3/4	30	25	30-25	4026 4430 00
UNC/UNF-sockets					
6-8XS,	3/8	1/2	13	1/2-13	4026 4212 00
5-8PTI/PTS/PTX	3/8	9/16	13	9/16-13	4026 4214 00
	3/8	3/4	13	3/4-13	4026 4219 00
14XS, 9-13PTI/PTX, 10-12PT/PTS	1/2	1/2	18	1/2-18	4026 4312 00
	1/2	9/16	18	9/16-18	4026 4314 00
	1/2	3/4	18	3/4-18	4026 4319 00
	1/2	15/16	18	15/16-18	4026 4323 00
16XS/20XS, 14PTS/18PTS, 15PTX/19PTX	3/4	3/4	25	3/4-25	4026 4419 00
	3/4	15/16	25	15/16-25	4026 4423 00
	3/4	11/8	25	11/8-25	4026 4429 00



Guided sockets

GUIDED QUICK CHANGE CHUCK FOR POWER TOOLS

Available for	Square drive in	Female hex in	Diameter of outgoing spindle mm	Marking	Ordering No.
6-8XS	3/8	1/4	13	3/8-1/4-13	4026 4501 00
5-8PTI/PTS/PTX	3/8	7/16	13	3/8-7/16-13	4026 4502 00
14XS, 9-13PTI/PTX, 10-12PT/PTS	1/2	7/16	18	1/2-7/16-18	4026 4503 00



Guided quick change chuck

Optional Accessories

PROTECTIVE COVER AND SUPPORT HANDLE

Pistol grip models	Protective cover	Support handle
EP6/7XS HR	4250 2089 00	
EP8XS HRX	4250 1895 00	
EP12XS HR	4250 2459 00	
EP14XS HR	4250 2160 00	
EP16XS HR	4250 2282 00	4250 2396 91
EP20XS HR	4250 2288 00	Included
EP4/5/6PTX HR	4250 2465 00	
EP7/8PTX HR	4250 2466 00	
EP9PTX HR	4250 2467 00	
EP11PTX HR	4250 2551 00	
EP13PTX HR	4250 2718 00	4250 2396 91
EP15PTX HR	4250 2674 00	4250 2396 93
EP19PTX HR	4250 2719 00	4250 2396 92
EP5/6PT/PTS HR	4250 2393 00	
EP7/8PT/PTS HR	4250 1784 00	
EP10PT/PTS HR	4250 1743 00	
EP12PT/PTS HR	4250 1858 00	
EP14PTS HR	4250 2228 00	4250 2396 91
EP18PTS HR	4250 2319 00	
EP5/6PTI	4250 3209 00	
EP7/8PTI	4250 3206 00	
EP9PTI	4250 3216 00	
EP11PTI	4250 3218 00	
EP13PTI	4250 3214 00	4250 2396 91



Support handle



Protective cover



Protective cover for EP PTI models

For complete information, go to servaid.atlascopco.com

OIL FILLING KIT AND OIL KIT

	Ordering No.
Oil filling kit for PTI models	4250 3220 90
Oil kit (150 ml, syringe)	4081 0121 90
Oil kit (1000 ml, syringe)	4081 0513 90

RE-REPORTING KIT

	Ordering No.
RE-reporting kit for ErgoPulse PTS/PTX models with AutoTrim or Trim-RE valve	4250 1854 91
RE-reporting kit for ErgoPulse PTI models	4250 1854 92



Service Kits

The spare parts included in the service kits cover a normal overhaul of your tool. Always have them available for a fast and economical repair.

Main parts included:

- Vane kit
- Motor bearings
- Gaskets
- O-rings
- Circlips
- Pins etc.

Model	Pulse unit kit	Service kit	Model	Pulse unit kit	Service kit
EP5XS	4210 2532 93	4081 0264 90	EP7PTX HR	4250 2267 96	4081 0410 90
EP6/7XS HR	4250 2084 90	4081 0188 90	EP8PTX HR	4250 2267 91	4081 0279 90
EP6/7XS SR	4250 2084 90	4081 0189 90	EP9PTX HR	4250 2058 90	4081 0411 90
EP6PS HR	4250 2058 91	4081 0274 90	EP11PTX HR	4250 2267 95	4081 0310 90
EP8PS HR	4250 2059 90	4081 0120 90	EP13PTX HR	4250 2267 92	4081 0226 90
EP8XS HR	4250 2085 90	4081 0119 90	EP15PTX HR	4250 2267 93	4081 0242 90
EP8XS SR	4250 2085 90	4081 0190 90	EP19PTX HR	4250 2267 94	4081 0256 90
EP10XS HR	4250 2086 90	4081 0191 90	EP5/6PTS HR	4250 2058 90	4081 0413 90
EP12XS HR	4250 2087 90	4081 0192 90	EP7/8PTS HR	4250 2267 91	4081 0225 90
EP14XS HR	4250 2170 90	4081 0200 90	EP10PTS HR	4250 2267 90	4081 0222 90
EP16XS HR	4250 2281 90	4081 0223 90	EP12PTS HR	4250 2267 92	4081 0226 90
EP20XS HR	4250 2281 91	4081 0245 90	EP14PTS HR	4250 2267 93	4081 0242 90
EP4PTX HR	4250 2058 96	4081 0122 90	EP18PTS HR	4250 2267 94	4081 0256 90
EP5/6PTX HR	4250 2058 90	4081 0122 90			

For complete information, go to servaid.atlascopco.com