

# Fulflo® ProBond™ Filter Cartridges

Patented break-through in resin-bonded cartridge design



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Parker ProBond™ cartridges have a unique, proprietary two-stage filtration design to maximize particle retention and service life in viscous fluid filtration applications. An outer, spiral, prefilter wrap, made from a fiber blend of polyester and acrylic, increases cartridge strength and eliminates residual debris associated with conventional or machined and grooved, resin bonded cartridges.

ProBond filter cartridges are available in eight differentiated removal ratings of 2µm, 5µm, 10µm, 25µm, 50µm, 75µm, 125µm and 150µm pore sizes to meet a wide range of performance requirements.



## Contact Information

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## Benefits

- Outer, spiral wrap collects large particles and agglomerates, while inner layers control particle removal at rated size
- Outer wrap increases surface area, & eliminates loose debris and contamination caused by machined products
- Extra-long acrylic fibers provide added strength, resist breakage and migration common with competitive “short fiber” cartridges
- Available with optimal single-open-end seals (222 o-ring with flat cap) in ABS or nylon
- Phenolic resin impregnation strengthens cartridge for use with high viscosity fluid
- Withstands pressure surges up to 150psid across cartridge (depending on fluid temperature)
- One-piece construction eliminates bypass concerns with multi-length cartridges and eases change out
- Silicone-free construction ensures no contamination to adversely affect adhesion properties of coatings
- ISO 9001 registered company

## Applications

- Paints
- Printing Inks
- Adhesives
- Resins
- Emulsions
- Chemical Coatings
- Organic Solvents
- Plasticizers
- Waxes
- Oil & Gas Fluids
- Petroleum Products



ENGINEERING YOUR SUCCESS.

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## SPECIFICATIONS

### Materials of Construction

1st stage Pre-filter wrap:

- Polyester/Acrylic long staple fiber blend

2nd stage Final Filter wrap:

- Acrylic long staple fiber
- Fibers impregnated with Phenolic Resin

### Type of Construction

Coreless, one-piece, rigid resin bonded fibrous matrix

### Maximum Recommended

#### Operating Conditions

- Flow Rate: 5gpm per 10 in length (18.9 lpm per 254 mm length)
- Temperature: 250°F (121°C)
- Maximum Recommended Change Out ΔP: 50psid (3.5bar)
- Recommended Maximum Differential Pressure:
  - Cartridge Pressure Resistance
  - 150psid (10bar) @ 70°F (21°C)
  - 125psid (8.6bar) @ 100°F (38°C)
  - 90psid (6.2bar) @ 150°F (65°C)
  - 65psid (4.5bar) @ 180°F (82°C)
  - 25psid (1.7bar) @ 250°F (121°C)

### Particle Removal Ratings

2μm, 5μm, 10μm, 25μm, 50μm, 75μm, 125μm and 150μm

### Dimensions, in. (mm)

Outside Diameter: 2-<sup>9</sup>/<sub>16</sub> in (65)

Inside Diameter: 1-<sup>1</sup>/<sub>8</sub> in (28.6)

Lengths: Nominal, 10, 20, 30 and 40 in.

### Environmental/Chemical Compatibility

Classified as a nonhazardous material

- Incinerable (8000 BTU/lb)
- Crushable and shreddable
- Certified silicone-free
- Suitable for weak acids and bases (pH 5-9)
- Unsuitable for oxidizing agents
- Not recommended for FDA applications

### End Adapters

- None on double open end style
- ABS (Acrylonitrile Butadiene Styrene) for most applications
- Nylon (NTC) for aromatic solvents

### ProBond Flow Factors

Rating (μm)	Flow Factors
2	0.08
5	0.04
10	0.02
25	0.012
50	0.01
75	0.006
125	0.0013
150	0.0010
200	0.0005
250	0.0001

### ProBond Length Factors

Length (in)	Length Factors
9	1.0
10	1.0
19	2.0
20	2.0
29	3.0
30	3.0
39	4.0
40	4.0

### Flow Rate and Pressure Drop Formulas

$$\text{Flow Rate (gpm)} = \frac{\text{Clean } \Delta P \times \text{Length Factor}}{\text{Viscosity} \times \text{Flow Factor}}$$

$$\text{Clean } \Delta P = \frac{\text{Flow Rate} \times \text{Viscosity} \times \text{Flow Factor}}{\text{Length Factor}}$$

1. Clean ΔP ispsi differential at start.
2. Viscosity is centistokes. Use Conversion Tables for other units.
3. Flow Factor is ΔP/GPM at 1cks for 10 in. (or single).
4. Length Factors convert flow or ΔP from 10 in. (single length) to required cartridge length.

## Ordering Information

Cartridge Code		Micron Rating	Nominal Length			End Cap Configuration		Seal Material	
PRO	ProBond Series	(μm)	CODE	IN.	mm	CODE	DESCRIPTION	CODE	MATERIAL
		2	9	9- <sup>3</sup> / <sub>4</sub>	248	None	Std. double open end (DOE) coreless	None	DOE and XA
		5	10	10	254	CXC	Extended tinned steel core	E	EPR
		10	19	19- <sup>1</sup> / <sub>2</sub>	495	C	Tinned steel core	N	Buna-N
		25	20	20	508	NTC	Single open end 222 o-ring/Flat cap (Nylon)	S	Silicone (O-ring only)
		50	29	29- <sup>1</sup> / <sub>4</sub>	743	OB	Std. open end/Polypropylene spring closed end	T	PFA Encapsulated Viton® (222, 226 O-ring only)
		75	30	30	762	TC	Single open end 222 O-ring/Flat cap (ABS Plastic)	V	Viton®
		125	39	39	991	XA	Poly extender		
		150	40	40	1016	XB	Extended core open end/ Polypropylene spring closed end		
		200							
		250							

Specifications are subject to change without notification.  
For User Responsibility Statement, see [www.parker.com/safety](http://www.parker.com/safety)

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DS\_IP\_ProBond Rev A.

